# Transportation Performance Management Webinar Series

More Than Just Asphalt, Concrete, and Steel: Innovations From Our People that are Moving Our Transportation System Forward

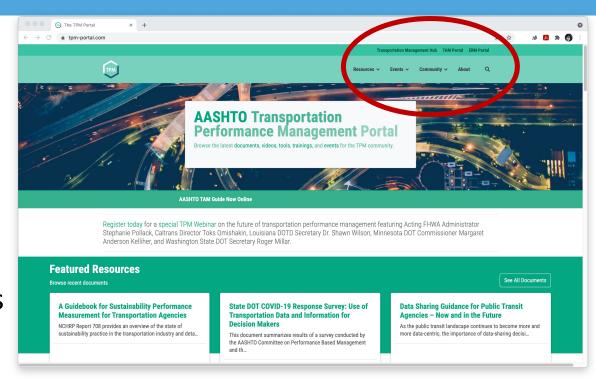
Sponsored by AASHTO and FHWA



November 16, 2022 TPM Webinar 14

# Transportation Performance Management Webinar Series

- Our TPM webinar series is held every two months, on topics such as communications, system performance management, data sources, and many more to come!
- Today is the 14<sup>th</sup> webinar in our bi-monthly series
- We welcome ideas for future webinar topics and presentations
- Use the webinar chat panel during the webinar
  - Submit questions for today's presenters
  - Submit ideas for future webinar topics



Find us on the AASHTO TPM Portal <a href="https://www.tpm-portal.com">https://www.tpm-portal.com</a>

# Webinar Agenda

2:00	Welcome, Introduction, and Agenda			
	Christos Xenophontos, Rhode Island DOT.			
2:05	AASHTO Introduction and Perspective.			
	Matt Hardy, AASHTO.			
2:10	Introduction to the AASHTO Committee on Performance Based Management (CPBM) Subcommittee on Organizational Management (OM). Gary Vansuch, Colorado DOT.			
2:20	Leadership Matters: Arizona Management System.			
	Lisa Pounds, Arizona DOT.			
2:40	Missouri DOT: Innovations Challenge.			
	Kelly Backues, Missouri DOT.			
3:00	The Transportation Lean Forum and Lean Everyday Ideas at CDOT.			
	Gary Vansuch, Colorado DOT.			
3:20	Panel Q&A			
	Moderated by Matt Hardy, AASHTO.			

# AASHTO Introduction and Perspective

### Matthew H. Hardy, Ph.D.

Program Director for Planning and Performance Management, AASHTO

mhardy@aashto.org







### **TPM Webinar 14:**

More Than Just Asphalt, Concrete, and Steel: Innovations From Our People that are Moving Our Transportation System Forward

Wednesday, November 16, 2022

Organizational Management Subcommittee of AASHTO's Committee on Performance-Based Management (CPBM)







# Leadership Matters Arizona Management System

Lisa Pounds

Office of Continuous Improvement & Employee Engagement

Arizona Department of Transportation

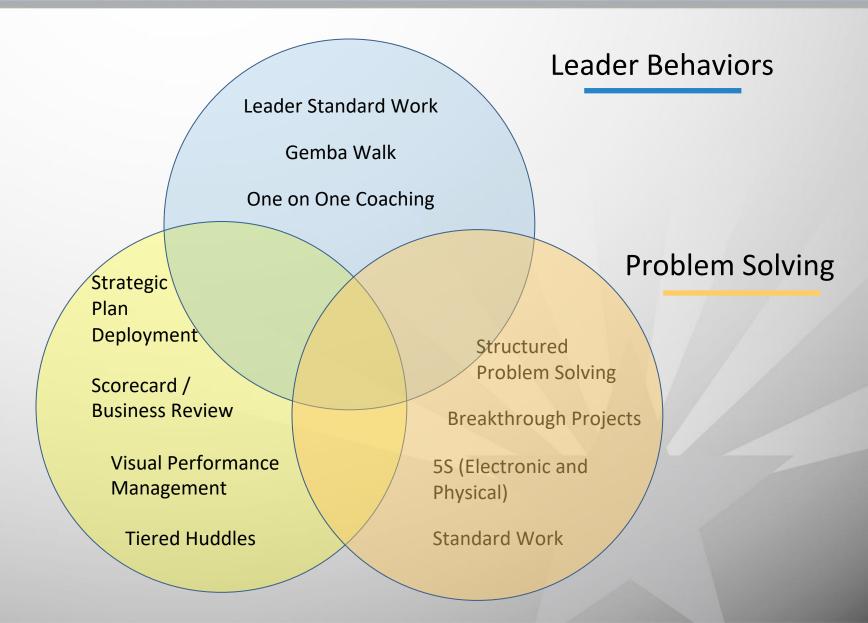
TPM Webinar

November 16, 2022



# Arizona Management System

Performance Management





"Learning is a journey, not a destination."



In February 2016, Director Halikowski launched the Office of Continuous Improvement (OCI) to create a culture:

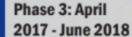
- · that acknowledges everyone has problem-solving skills.
- · that provides everyone the opportunity and expectation to make improvements.
- · where everyone, every day, everywhere comes together in small teams to reflect on results and improving processes.

#### Phase 1: February 2016 - August 2016

- Developed a CI Transformation Roadmap and communicated the leaders' vision.
- . 32 executive leaders and OCI trained in Lean.
- Used mile wide and mile deep approaches to cascade Lean concepts, principles and tools.
- · Offered Measuring for Performance class to managers for cascading to teams
- · Provided two classes on eight different Lean topics taught by ADOT executives at 2016 Leaders Conference.

### Phase 2: September 2016 - Spring 2017

- · 72 ADOT senior leaders were trained in Lean and OCI received certification to deliver future training.
- Learners receive support from Phase 1 leaders serving as coaches.
- Team members are offered a 30-minute Introduction to Lean CBT course.
- . The agency-wide goal of 3,700 kaizens launches.
- . Supervisor training of 90 minute sessions covering eight topics is offered statewide.
- ADOT Launches 12 agency-level PDCA projects to solve problems and "teach" eight-step problem solving.



- · ADOT embeds 14 Lean coaches within divisions.
- Seven certified ADOT staff train 92 senior leaders in Lean.
- · Senior leader learners are coached by Phase 2 leaders.
- . The 2017 Leaders Conference focused on "Building One ADOT" and implementing Tiered Huddles throughout ADOT.
- · Nine five-day PDCA workshop events allow learners to practice eight-step problem
- . The AMS MGR Series of four classes, facilitated by ADOT Lean coaches/staff, launches targeting 600 + supervisors/managers.

### Phase 4: July 2018 - June 2019

In 2015, Director

· change the way we work

the agency to:

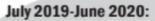
tools hinder us

Halikowski challenged

· manage for daily improvement.

because our processes and

- · Leaders coach and support teams with a focus on "Connecting One ADOT," introduced at the 2018 Leaders Conference.
- centered around these modules.
- Standardized 8,318 kaizens across ADOT, exceeding the goal of 7,200.



- · Delivered AMS Team Member Training Modules: Introduction to AMS, Kaizen, The 8 wastes
- Introduced a new True North at the Leaders Conference: Safely Home
- Leaders Conference breakout sessions: 1:1 Coaching and PI
- · Kaizen Challenge: 50% targeted at long term strategies



### July 2020-June 2021

- . Introduced AKA -THE ADOT Way
- · Monthly Leader Reflection Stops/Spring Training
- · First Virtual Leaders Conference in November: Make work more Human
- Town Halls with Director Halikowski
- · Kaizens focused on core work processes
- · Strategic Initiatives PDCA groups



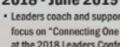
### FY22 actions planned

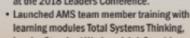
- Virtual AMS Manager classes launched
- · Maturity and sustainment activities
- 2nd Virtual LC in November 2021
- PESTLE & SWOT analysis introduced











Leader Standard Work and 1:1 Coaching. · Applied the concepts, tools, and practices

> ROUGH ROAD



# Role of Leadership

Model, Lead, Vision

Monitor results and processes Facilitate system problem solving

'Do' and Improve

Exec

Senior
Management
Front Line
Supervisors

Team Leaders
Team Members

8-step PDCA

Kaizen

Standardized Work



## **AKA - THE ADOT WAY**

### **KAIZEN**

Process and results Total systems No judgment/ no blame

**AMS** 

Performance Management Leader Behaviors Problem Solving

AIR
Accountability
Integrity
Respect

**SAFELY HOME** 





### **Our Core Values**

Accountability - take responsibility for our actions

**Integrity** - hold ourselves to the highest ethical and professional standards

Respect - Treat everyone with respect and dignity





### THE PRINCIPLES OF KAIZEN

PROCESS & RESULTS
THINKING

TOTAL SYSTEMS
THINKING

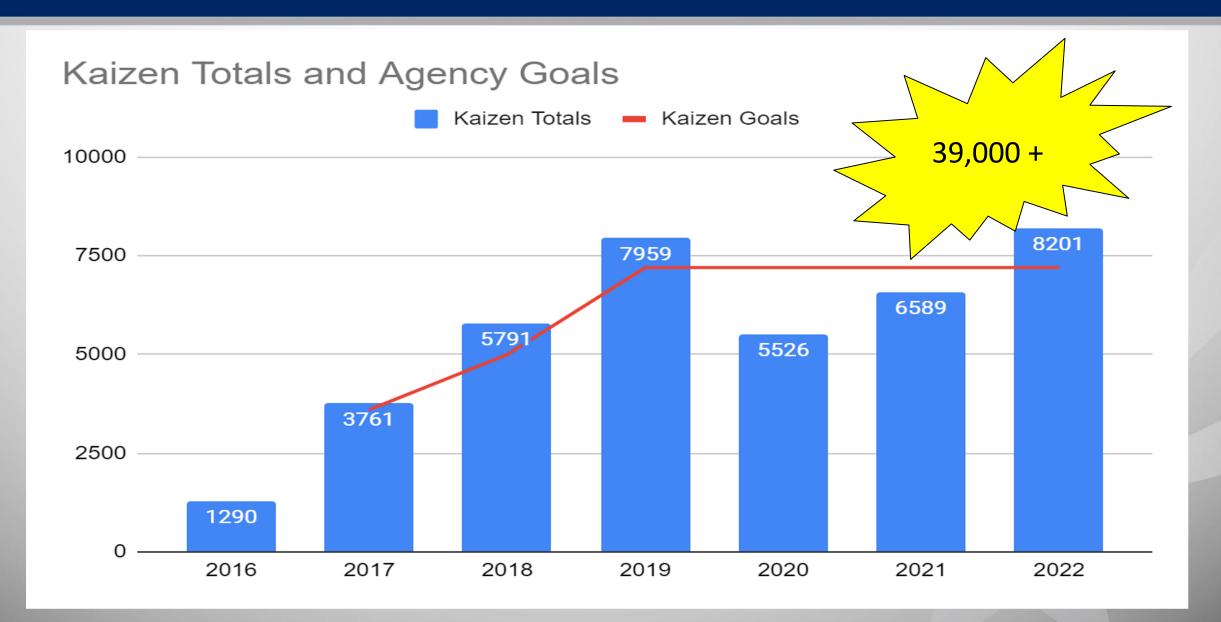
NON-JUDGMENTAL / NON-BLAMING

Focusing on the process, not just results, will have a greater & longer lasting impact

Making choices based on the benefit to the Agency, not just our own unit

We identify problems with the processes and engage people as problem solvers









## 2023 Focus - "Shareable" Kaizens

Kaizen Marketplace

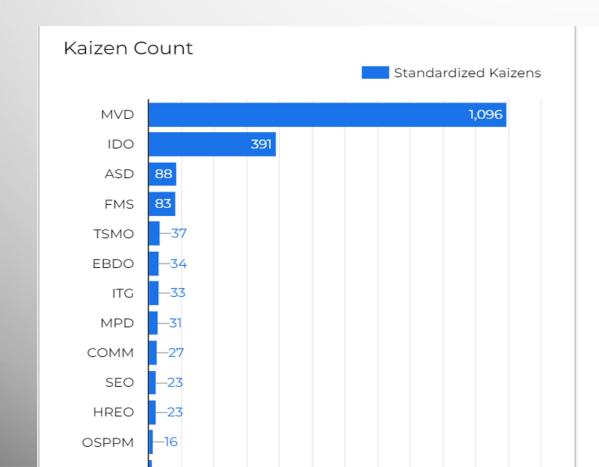
Kaizen Marketplace... A place to submit, share, and celebrate kaizen!

- Enterprise Wide ProcessImprovements
- . Data Points for Shareable Kaizens
- Driving Leader Behavior





# Competition Never Hurt Anyone



#### Standardized Kaizens by Unit Div/Program Unit Kaizen Count • MVD 3420 - RECORDS MANAGEMENT 195 1. 127 MVD 3348 - REGULATORY ADMINISTRATION 3. MVD 3422 - DRIVER COMPLIANCE 126 MVD 3412 - MVD SUPPORT SERVICES 75 MVD 3115 - COMMUNICATIONS 56 50 6. MVD 3416 - SPECIALIZED REGISTRATION SERVICES 7. MVD 3121 - CHINLE 41 3424 - VEHICLE & TITLE SERVICE SUPPORT 37 9. MVD 3166 - SURPRISE 37 10. MVD 3188 - TEMPE 28 11. **FMS** 2110 - CFO 27 2160 - FISCAL OPERATIONS 12. **FMS** 26 13. IDO 25 4319 - CENTRAL MATERIALS TESTING 14. COMM 1240 - COMMUNICATIONS 22





# AMS Performance management Leader behaviors Problem solving

### **ARIZONA MANAGEMENT SYSTEM**

Performance Management Leader Behavior

Problem Solving

Strategy: Build a Culture of Highly Engaged Employees





# Performance Management

Metrics Huddles **Business Reviews** 



#### Comments

Engagement ratio continues to improve year over year - the Strongly Agree responses increased\*

Using new formula: engagement % comparing "favorable" to "unfavorable" to "neutral" responses.

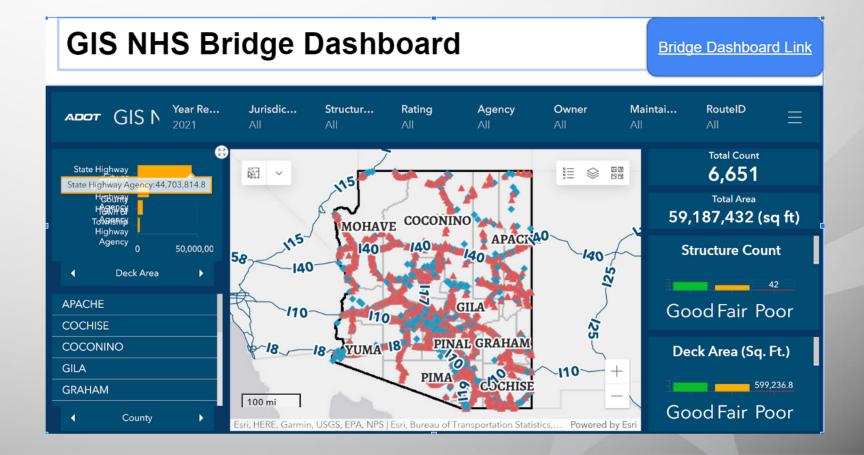
Progress on EES plans lagging. Planning individual division meetings to review Pulse results and plans.



# AMS Performance management Leader behaviors Problem solving

- Visual Management
- Dash Boards

# Performance Management





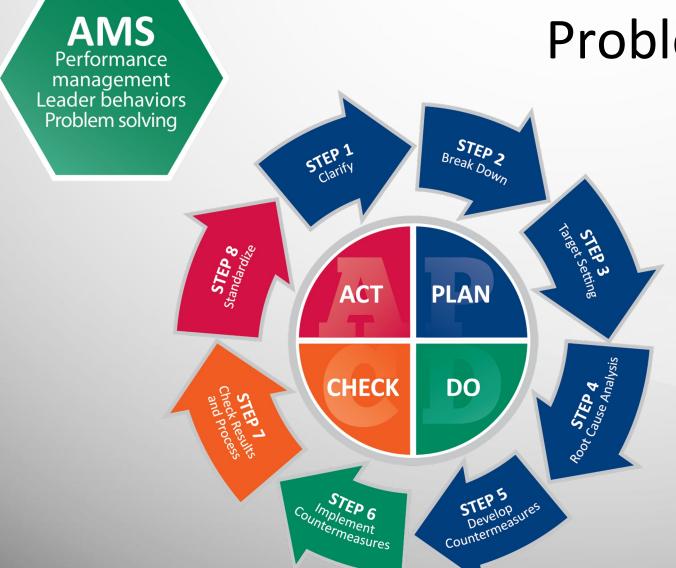


### **Leader Behaviors**

Coins are Given to Leaders for Exhibiting AKA Leader Behaviors







# **Problem Solving**

Everyone
Everywhere
Every Day



# **Problem Solving**





# **Employee Engagement**

### **Engagement Percentage**

Survey	Positive	Neutral	Negative
2022 Employee Engagement	77%	15%	6%
2021 Pulse	81%	13%	6%
2021 Employee Engagement	77%	15%	7%
2020 Employee Engagement	75%	16%	8%
2019 Pulse	76%	16%	8%
2019 Employee Engagement	73%	17%	9%

\* A Pulse Survey was not administered in 2020



# AKA the ADOT Way

- Lead with RESPECT
- Measure performance be okay with the RED
- Release the HUMAN potential

Everyone, Everywhere, Every Day!



# Thank You



# Missouri Department of Transportation Innovations Challenge



# **How and When it Began**

- > 2007 Tool and Equipment Challenge
- > 2012 Expanded the program
  - Productivity
  - Projects
- > Rebranded as Innovations Challenge

# Innovations Challenge Categories

## **Tools and Equipment**

Fabricating or modifying tools and pieces of equipment

## **Productivity**

Employees changing processes, materials and products

## **Projects**

Innovative projects driven by management

# **Challenge Criteria**

**Originality** – How new is it to MoDOT?

**Safety** – How does this improve the safety of our employees and the public?

**Internal and External Performances** – How much does it improve productivity and service to our customers and employees?

**Conserving Resources** – How much time and money does it save?

## **Rounds and Timeline**

**Competition:** September – December

**First-Round winners:** January

Second-Round Evaluations and Showcase Attendees
Announcement: February

**Showcase:** April



# First-Round Winners and Statewide Evaluations

- > 144 first-round winners
- > \$75 per person up to a maximum of \$450 per team
- Second-round evaluations
- ➤ Narrowing the field to the top 60

# **Challenge Coordinators**

- Promote the Competition
- Collect Submissions
- > Technical Review Team
- Safety Reviews
- > Choose 18 first-round winners
- Determine Showcase Innovations



# **Showcase Judging**

- > 60 innovations
- > 6 Judges per category
- > Judges rank their top 6





## **Showcase Awards**

- Productivity Top 4
- Projects Top 4
- ➤ Tools and Equipment Top 4
- Director's Awards for Safety, Service and Stability
- Dickson People's Choice



# **Showcase Earnings**

- ➤ Category and Director's Awards winners earn up to \$425 per person up to a maximum of \$1,550 per team
- ➤ Showcase category winners also earn from \$1,000 or \$10,000 for the district or division budget





# **Showcase Day!**



# **Showcase Award Luncheon!**



# MoDOT's 2018 Showcase

<u>Innovations Showcase 2018 - YouTube</u>

# The most important step... Implementation

"A good idea on the floor is worthless unless we put it into action." Ed Hassinger, MoDOT Deputy Director and Chief Engineer

# MoDOT's Weekly News Feature



#### Implement This Innovation!

#### **Wing Camera**

- A back-up camera mounted to the top of the passenger side mirror.
- Allows you to see over the front-mounted wing plow, making it easier to see cars or other obstructions while plowing.
- Contact: Northwest District Maintenance Crew Leader David Poynter.





# **MoDOT's Innovation Store!**



Innovations Order Form		
District CO	~	
Building Use fo	r testing only	
Total Budget: \$3,500.00	Budget Already Spent: \$0.00	
Handouts & Videos	This Order Total:	Place Order
Blade Saver	Item Price: \$350.00	Subtotal: \$0.00
building to encourage r	available this year for items to b ecycling and the use of availabl 00 material cost and \$250 ince	le scrap material on-
Concrete Sled Design with Ripper Teeth & Winch	Item Price: \$1,800.00	Subtotal: \$0.00
Design with Ripper Teeth & Winch	Item Price: \$1,800.00	\$0.00
Design with Ripper Teeth & Winch Notes: Will have a longer		\$0.00
Design with Ripper Teeth & Winch  Notes: Will have a longe purchasing/fabrication  Hopper Topper	er lead time due to Central Offic	\$0.00 se Subtotal: \$0.00
Design with Ripper Teeth & Winch  Notes: Will have a longe purchasing/fabrication  Hopper Topper  Notes: Will have a longe	er lead time due to Central Offic	\$0.00 se Subtotal: \$0.00

# **Focusing on Implementation**

#### **Program Delivery**

Innovations relating to Design, Bridge and Roadway construction

#### **Administrative and Support**

Innovations that improve processes, increase efficiencies and save money

#### **MoDOT's Performance Management Tool: Tracker**

Measuring implemented innovations

# **Check out our websites!**

Best practices and showcase event videos, visit MoDOT's Innovations Challenge website at: <a href="https://www.modot.org/innovations-challenge">www.modot.org/innovations-challenge</a>



# **Check out our websites!**

To view videos and descriptions of Showcase innovations, visit MoDOT's Showcase Homepage at:

www.modot.org/innovations-showcase-homepage



# MoDOT's 2022 Showcase

InnovationsRecap2022.mp4 | Powered by Box

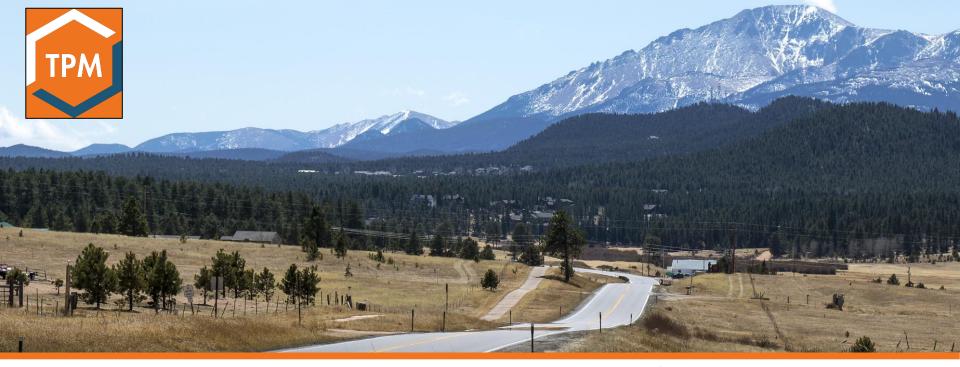
# For more information,

Contact Kelly Backues at:

Kelly.Backues@modot.mo.gov

Office: (573) 751-5985

Cell: (573) 301-9397





More Than Just Asphalt, Concrete, and Steel: Innovations From Our People that are Moving Our Transportation System Forward

**Department of Transportation** 

Wednesday, November 16, 2022





The Transportation Lean Forum, and Lean Everyday Ideas at CDOT

**Department of Transportation** 



# Transportation Lean Forum (TLF)

# TRANSPORTATION LEAN FORUM





- 1. About CDOT
- 2. Goals
- 3. Solution
- 4. How it works
- 5. Execution
- 6. Summary





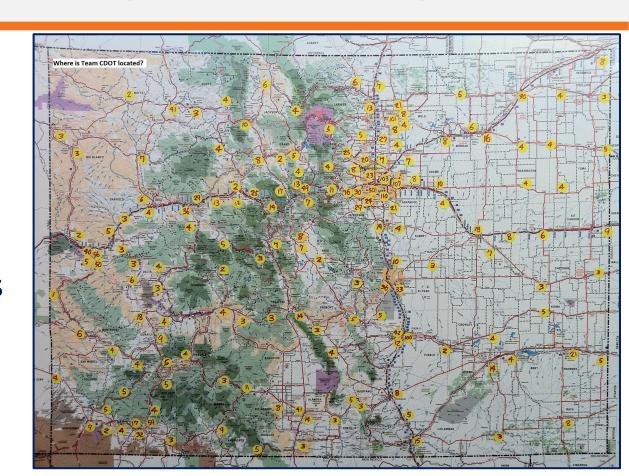
#### Colorado Department of Transportation





#### Colorado Department of Transportation

People at over 200 different staffed locations, across the 104,000 square miles of Colorado!





#### Drivers for Improvement and Innovation

NOTE: The governor signed this measure on 6/5/2013.



HOUSE BILL 13-1299

BY REPRESENTATIVE(S) Ferrandino, Buckner, Court, Exum, Fields, Fischer, Garcia, Gerou, Ginal, Hamner, Hullinghorst, Kraft-Tharp, Labuda, Lebsock, Lee, May, Melton, Mitsch Bush, Moreno, Pabon, Primavera, Rosenthal, Ryden, Salazar, Singer, Tyler, Vigil, Williams, Young, Kagan; also SENATOR(S) Steadman.

CONCERNING CHANGES TO THE "STATE MEASUREMENT FOR ACCOUNTABLE, RESPONSIVE, AND TRANSPARENT (SMART) GOVERNMENT ACT" OF 2010, AND, IN CONNECTION THEREWITH, MAKING AN APPROPRIATION.

Be it enacted by the General Assembly of the State of Colorado:

# EXCELLENCE We are committed to quality!

We are leaders and problem solvers, continuously improving our products and services in support of our commitment to provide the best transportation systems for Colorado.





#### SAFETY

We work together to achieve a high-performing culture!

We promote and apply consistent and sustainable work behaviors in everything we do.

#### **PEOPLE**

We value our employees!

We acknowledge and recognize the skills and abilities of our coworkers and draw strength from our diversity and commitment to equal opportunity.

#### INTEGRITY

We earn Colorado's trust!

We are honest and responsible in all that we do and hold ourselves to the highest moral and ethical standards.

#### CUSTOMER SERVICE

We strive to provide the highest level of customer satisfaction and experience!

With a can-do attitude we work together with others to respond effectively to our customers' needs.

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We are leaders and problem solvers, continuously improving our products and services in support of our commitment to provide the best transportation systems for Colorado.

#### RESPECT

We treat everyone with respect!

We are kind and civil with everyone, and we act with courage and humility





The SMART Government Act requires the agencies of the Colorado Executive Branch to implement the following:

- Establish and manage a statewide performance management system;
- Incorporate Lean continuous process improvement to increase government efficiency; and
- Ensure state employees receive training on operational excellence.

NOTE: The governor signed this measure on 6/5/2013.



HOUSE BILL 13-1299

BY REPRESENTATIVE(S) Ferrandino, Buckner, Court, Exum, Fields, Fischer, Garcia, Gerou, Ginal, Hamner, Hullinghorst, Kraft-Tharp, Labuda, Lebsock, Lee, May, Melton, Mitsch Bush, Moreno, Pabon, Primavera, Rosenthal, Ryden, Salazar, Singer, Tyler, Vigil, Williams, Young, Kagan; also SENATOR(S) Steadman.

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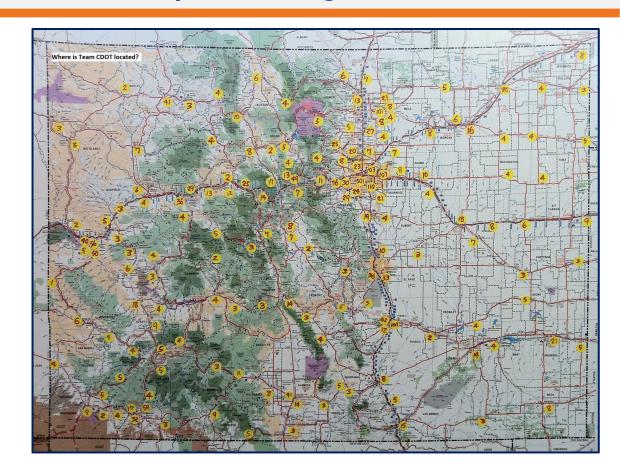
Be it enacted by the General Assembly of the State of Colorado:



# **Spreading Innovation**

Our people develop great innovations!

How do we take innovations developed in one place, and spread them across CDOT?





### Lean Everyday Ideas

#### **SAFETY**

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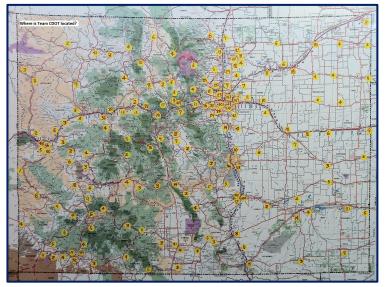


### 2020 Innovation in the Workplace Award!









Fostering a culture of improvement where new ideas are valued, tested, and shared, by engaging everyone in improving the business







# The most dangerous phrase in the language is, "We've always done it this way".

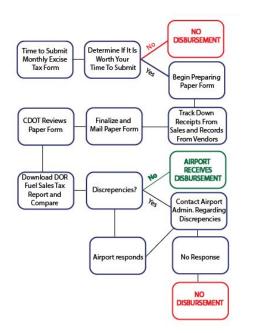
- Admiral Dr. Grace Hopper, computer pioneer who was first person to devise the theory of machine-independent programming languages, in the 1940's





#### To streamline processes ....

#### **Excise Tax: Before**







LeanIdeas.CoDOT.gov





#### To improve safety....

Use a carrier lift with crane to improve safety and increase time of installation by not requiring employees to lift, carry, or hold guardrail.



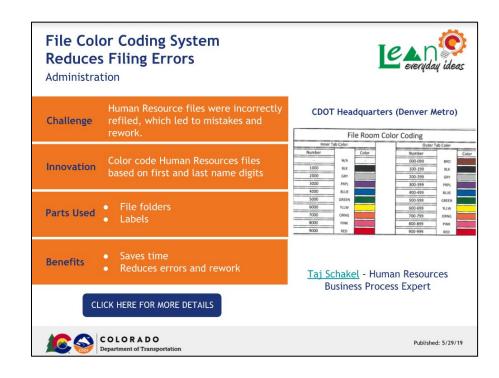
#### LeanIdeas.CoDOT.gov





To stay organized....

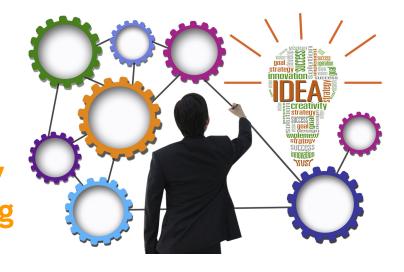
Color coded files to save time and reduce error





#### Why is this important?

- Because we're asking employees to do more with less in a field that is rapidly changing
- Big ideas can only succeed by people changing and adapting to them, and by making changes to how work is done





#### Solution



May 2013: Project team members, seated from left: Brad Bauer, Mark Eike, Roselle Drahushak-Crow, and Chris Brewer.

Standing from left: Kirk Lane, D'Wayne Gaymon, Mickey Madalino, Ken Martinez, and Guy Norris



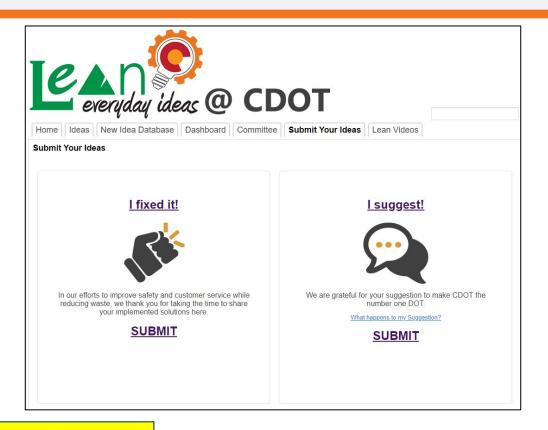
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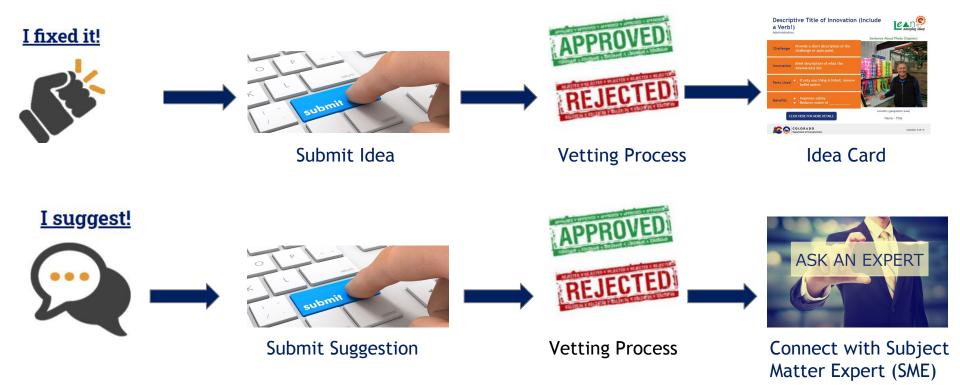
"Ideas are happening everyday in the workplace. Our challenge is to be receptive to them, recognize them and even more important share them across your organization. Whether it is across the state or with adjoining cubicles these ideas don't always flow well and you need to assist the ideas to flourish and grow. Done well it is a happier workforce, more efficient workers and a stronger organization that resulted from your frontline employees ideas."





#### LeanIdeas.CoDOT.gov







#### **Idea Card**





We have 358 Idea Cards (so far)!

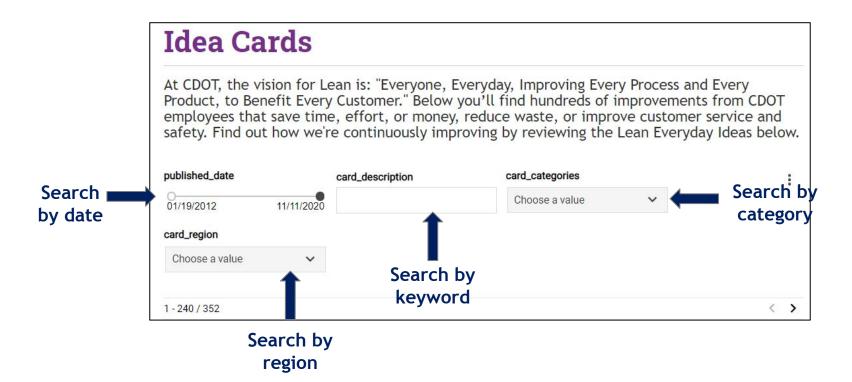


Use your phone to see them all!





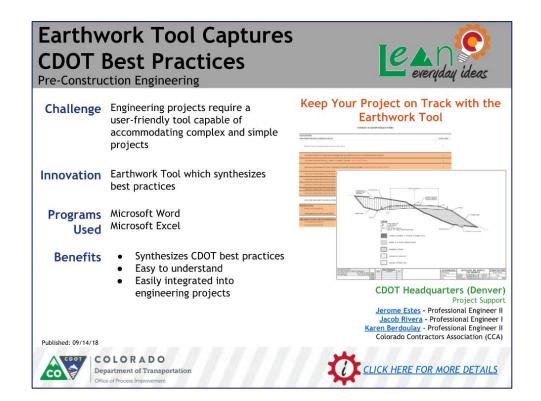
#### Searching and borrowing ideas is **EASY** with the searchable database







#### Earthwork Tool - Pre-Construction

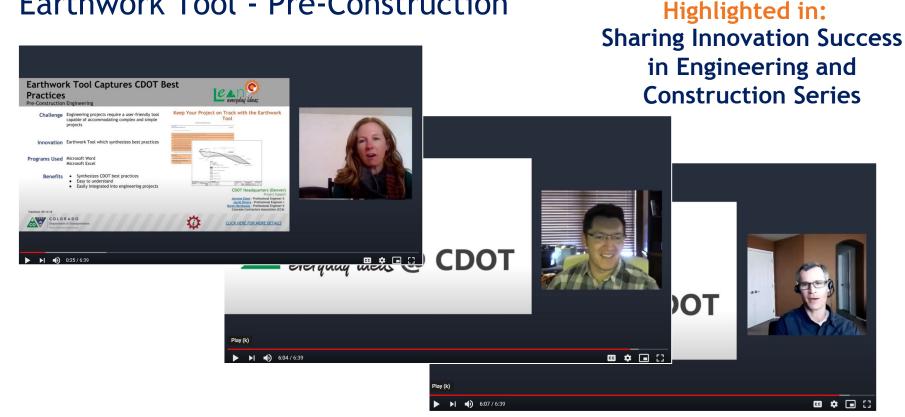


# Check out LEI! **SCAN ME**



#### Execution

#### Earthwork Tool - Pre-Construction





**Improves** 

Safety!!

#### Execution

#### Mower Safety - Maintenance



Department of Transportation









#### Recycling Vinyl Banners - All of CDOT



#### **Check out LEI!**





#### Execution

#### Idea Cards - Central Services



Idea Cards to Spread

# Check out LEI!





# Summary

We're working at CDOT to engage everyone to improve our business, and we hope we have inspired you to do the same!







# Thank you!

Gary Vansuch Gary.vansuch@state.co.us





#### LeanIdeas.CoDOT.gov









LeanIdeas.CoDOT.gov

# Q&A

#### All TPM Webinars: <a href="https://www.tpm-portal.com/event-directory/tpm-webinars/">https://www.tpm-portal.com/event-directory/tpm-webinars/</a>

#### Save the Dates!

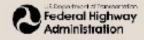
A bimonthly webinar series, Wednesdays at 2:00 PM EST

Visit TPM-Portal.com to register for future webinars

Please let us know about topics of interest for the 2023 TPM webinars!



Transportation Asset Management Financial Plans







For more information or to register:

**TPM-Portal.com**